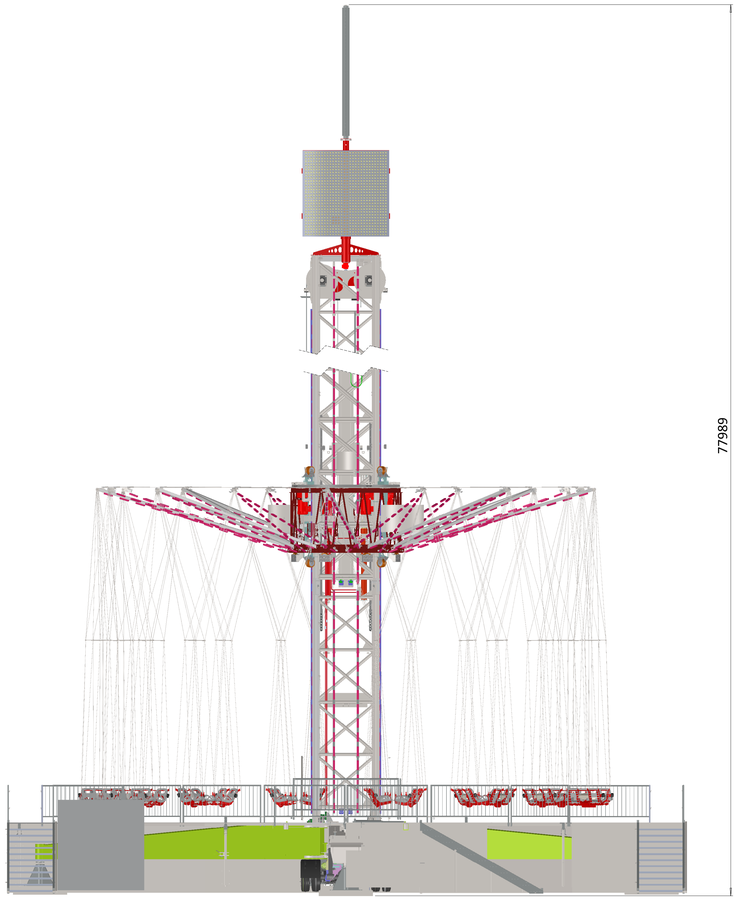
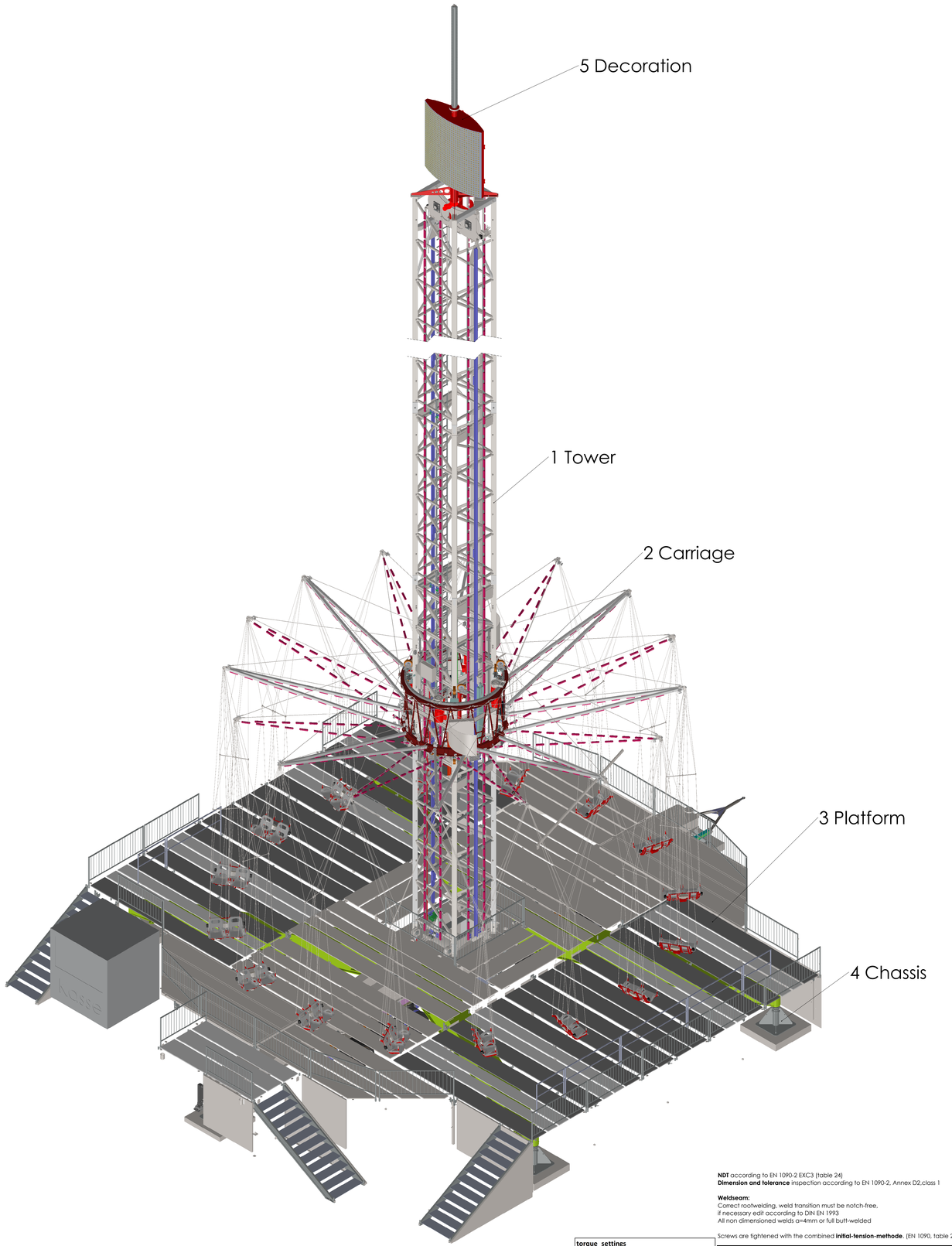




NDT according to EN 1090-2 EXC3 (table 24)
Dimension and tolerance inspection according to EN 1090-2, Annex D2,class 1

Weldseam:
Correct rootwelding, weld transition must be notch-free,
if necessary edit according to DIN EN 1993
All non dimensioned welds a=4mm or full butt-welded

Screws are tightened with the combined **initial-tension-methode.** (EN 1090, table 21)

torque settings		
Bolt dimension	**torque [Nm]**	**torque [ftlb]**

dimensions: millimeter	General tolerances ISO 2768-1 m Surface quality ISO 1302	workpiece-edges: DIN ISO 13715 +0,5 +0,2 -0,5 -0,2			Revision: 0
	NAME	SIGNATURE	DATE	DESCRIPTION	
drawn	FUSTAR		Freitag, 25. März 2016 10:03:04		
checked					
approved					
company	FUNTIME				
quality					
			MATERIAL: S355J2	DRAWING NUMBER: Übersicht	A0
			WEIGHT: 273722.79 kg	SCALE:1:40	SHEET 1 OF 1