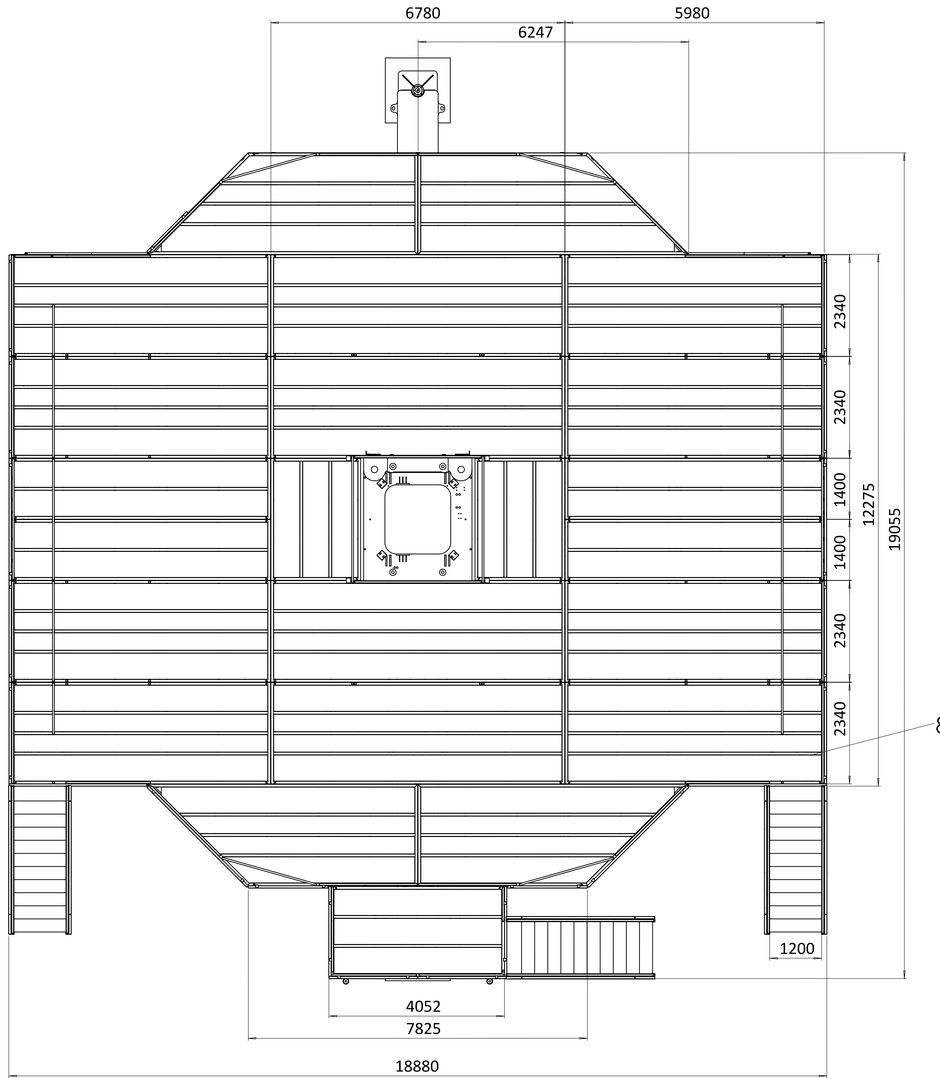
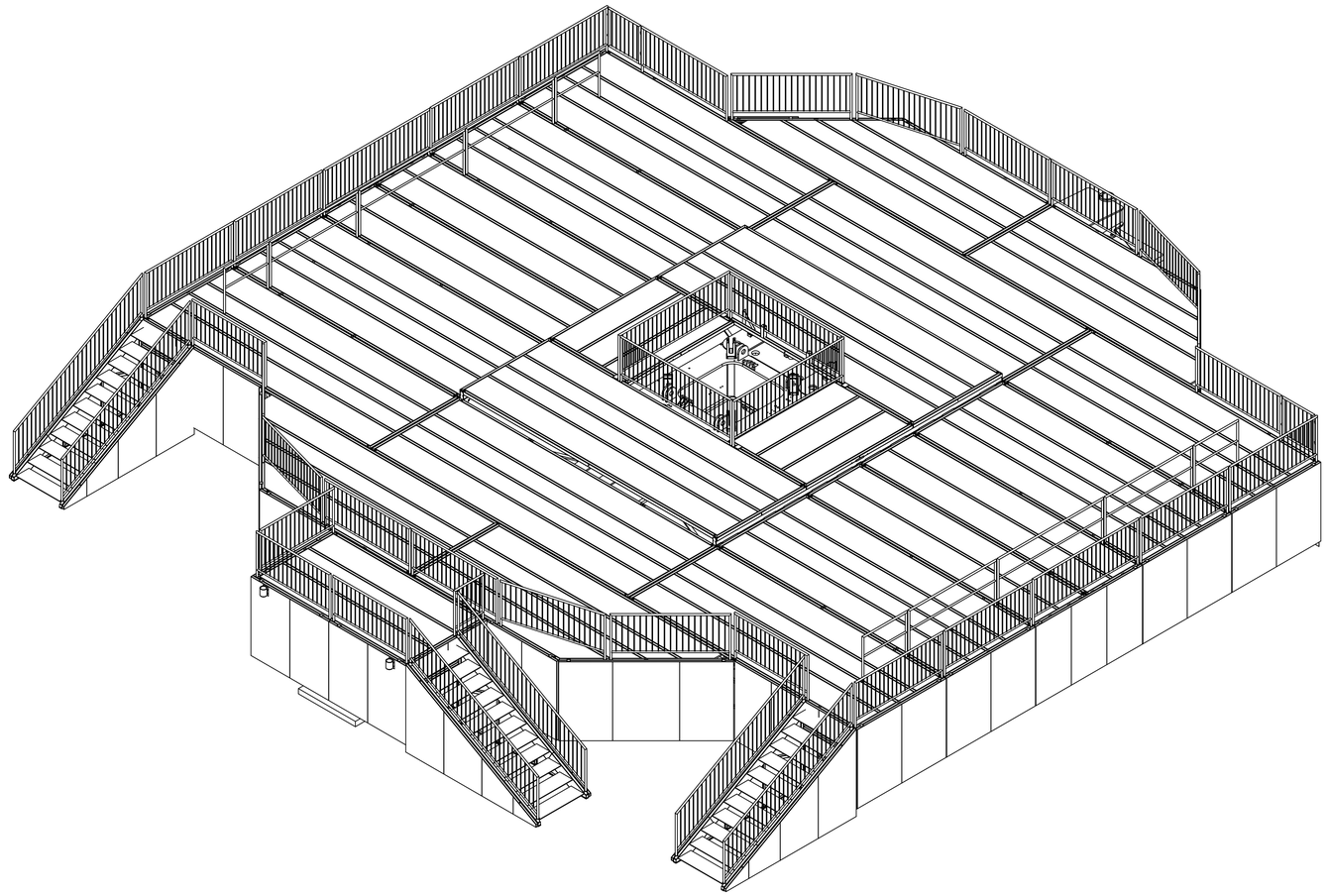
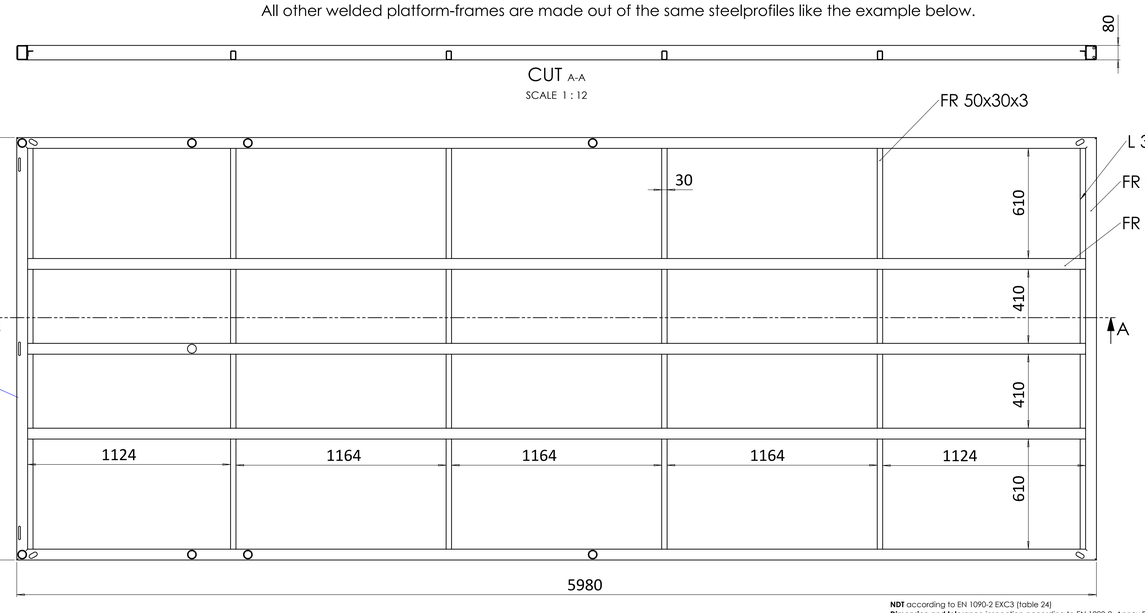






All other welded platform-frames are made out of the same steelprofiles like the example below.



NDT according to EN 1090-2 EXC3 (table 24)
Dimension and tolerance inspection according to EN 1090-2, Annex D2,class 1

Weldseam:
Correct toolwelding, weld transition must be notch-free,
if necessary edit according to DIN EN 1993
All non dimensioned welds a=4mm or full butt-welded

Screws are tightened with the combined **initial-tension-methode**. (EN 1090, table 21)

torque settings		
Bolt dimension	**torque [Nm]**	**torque [ftlb]**

Dimensions: millimeter	General tolerances ISO 2768-1 m Surface quality ISO 1302	workpiece-edges: DIN ISO 13715 +0.5 +0.2 -0.5 -0.2			Revision: 0
	NAME	SIGNATUR	DATE	DESCRIPTION	
drawn	TUNTHE		Mittwoch, 30. März 2016 16:37:51	Starflyer mobil	
checked					
approved					
company	TUNTHE				
quality					
			MATERIAL: S355J2	DRAWING NUMBER: 3.1 Platform	A0
			WEIGHT: **174026.48 kg**	SCALE:1:50	SHEET 1 OF 1